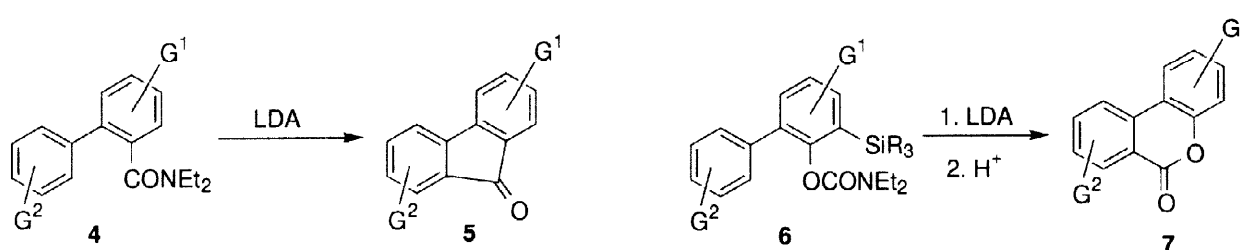


Stille cross coupling reactions of aryl and vinyl stannanes with a range of SS - attached halo benzoic acids **1** were carried out in DMF under argon using excess stannanes and Pd(PPh₃)₄ catalysis.⁷ As gleaned from the **Table**, in the absence of steric influences, good yields and purities of biaryl, heterobiaryl and styryl carboxylic acids were obtained. In 2-substituted cases (entries 1 and 2), longer LiOH hydrolysis times were necessary to achieve good yields of the *ortho*-coupled derivatives, presumably owing to steric effects and/or to the alteration of the resin by *ortho*-substitution which obstructs penetration of hydroxide. In contrast to solution phase reactions, no general trends of ArI > ArBr higher yield and rate effects were observed. Heterocyclic bromides (entries 19-22) were loaded and cross coupled successfully although, in general, longer reaction times were required. A similar trend was observed with stannanes prepared *via* DoM³ (entries 17 and 18) to give products in excellent purities. Attempts to cross couple SS-4-bromocinnamates under the standard conditions led to complex mixtures, which were deemed to be of little synthetic utility.

To improve the scope of the methodology, cross coupling reactions of SS-arylstannanes prepared from **1** (LG = I) by treatment with ((Bu₃)Sn)₂ under Pd(PPh₃)₄ catalysis⁸ with iodobenzene and bromobenzene under Pd(PPh₃)₄ (10 mol %) catalysis was carried out. The results (35-74% purities of biaryl products) indicate that synthetic utility is compromised by inversion of the cross coupling partners although the comparison is inappropriate since two cross coupling reactions are involved in this sequence.

Aside from the well known lithiation-stannylation sequence to obtain the stannylated aryl and, especially, heteroaryl cross coupling partners (e.g. entries 7, 8), the methodology establishes a SS - Stille - DoM link (entries 17, 18). The derived products **4** and **6** are candidates for solution phase DreM reactions leading to fluorenones **5** and dibenzopyranones **7** respectively as already reported.⁴



Scheme 2

In conclusion, Stille cross coupling reactions on solid support using an ester linker have been achieved leading to biaryl, heterobiaryl, and styryl carboxylic acids in high yields and purities. Furthermore, connection of this process to DoM and DreM is indicated. The application of this methodology to diverse library synthesis may be anticipated.⁹

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Table. Synthesis of Benzoic Acids **3** by Stille Solid Support Cross Coupling Reactions

Entries	Starting Polymer	X-Coupling Partner	Reaction time (h) ^a		Reaction Composition (%) ^b		Yield (%) ^c
			X-Coupling	Cleavage	Product 3	SM	
1		Ph-SnBu ₃	24	42	94	4	>95
2		Ph-SnBu ₃	24	42	90	7	88
3			24	18	84 ^d	11	71
4		Ph-SnBu ₃	24	18	95	4	94
5		Ph-SnBu ₃	24	18	96	0	91
6			24	18	96	0	87
7		2-furylSnBu ₃	24	18	96	0	86
8		2-thienylSnBu ₃	24	18	98	0	89
9		Ph-SnBu ₃	24	18	93 ^d	0	93
10			24	18	96	0	88
11		2-furylSnBu ₃	24	18	96	0	84
12		2-thienylSnBu ₃	24	18	98	0	91
13		Ph-SnBu ₃	24	18	97	0	>95
14			24	18	98	0	>95
15		2-furylSnBu ₃	24	18	86	0	80
16		2-thienylSnBu ₃	24	18	95	0	93
17			48	18	95	0	78
18			48	18	95	0	80
19		Ph-SnBu ₃	48	18	96	1	- ^f
20			48	18	48 ^{d,e}	3	- ^f
21		Ph-SnBu ₃	24	18	75 ^e	2	- ^f
22			48	18	68 ^{d,e}	2	- ^f

^a Optimized reaction time. ^b Reaction composition determined by HPLC and ¹H NMR. ^c Isolated yields after column chromatography. ^d Pd₂(dba)₃, (2-furyl)₃P used as catalyst. Yields were considerably lower when Pd(PPh₃)₄ was used. ^e Insignificant amounts (0–4%) of dehalo SM were obtained for all reactions with the exceptions of entries 20 (47%), 21 (15%) and 22 (11%). ^f Isolated yield not determined.

References and Footnotes

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6. The loadings of the halo-benzoic acids were approximatively 0.8 mequiv/g for each case.
7. *Typical Cross Coupling and Cleavage Procedure:* Resin **1** (0.15 g) was swollen in anhydrous DMF (5 mL) and the system was flushed with argon (30 min). Pd(PPh₃)₄ (0.05 equiv) was added and the reaction mixture was stirred (10 min). The stannane (3 equiv) was added and the mixture was stirred at 60 °C (24 h), cooled to rt, and treated with satd. NH₄Cl solution (5 mL) and stirred (10 min). The resin was removed by filtration (fritted glass funnel) and the filtrate was washed successively with DMF (5 mL), DMF:H₂O (1:1) (10 mL), 0.3 M HCl (10 mL), H₂O (15 mL), DMF (5 mL), EtOAc (10 mL), EtOAc:MeOH (1:1) (10 mL), MeOH (15 mL), and dried *in vacuo* (12 h). To cleave the product from the SS, the resin **3** was swollen in THF (2.5 mL) for 30 min, LiOH·H₂O (5 equiv) dissolved in MeOH:H₂O (2:1, 1.5 mL) was added, and the mixture was refluxed for 18 - 42 h. After cooling to rt, a solution of 1M HCl (3 mL) was added and the whole was stirred (10 min) and subjected to filtration (fritted glass funnel). The resin was successively washed with THF (30 mL), THF: 1M HCl (1:1, 30 mL), and Et₂O (30 mL) and the filtrate was repeatedly extracted with EtOAc. The combined organic extract was washed with brine, dried (Na₂SO₄) and evaporated to dryness to give the benzoic acid which was analyzed by HPLC and ¹H NMR. The extent of cleavage was established by monitoring the ester carbonyl absorption in the IR spectrum.
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9. All new compounds showed satisfactory spectroscopic (NMR, HRMS) and analytical data.